

PRODUCT DATA SHEET

Sika MonoTop[®]-620 MY

PORE SEALER / FAIRING COAT

DESCRIPTION

Sika MonoTop[®]-620 MY is a one-part cementitious polymer-modified mortar containing silica fume. It is used as a superior finishing and protective top coat for concrete and concrete repair patches.

USES

- As a pore sealer/finishing coat to concrete, mortar patches and screeds. It can be used in vertical, horizontal and overhead applications
- Restores the appearance of honeycombed or surface impaired concrete
- As a thin skin protective coating to concrete where the reinforcement is susceptible to corrosion
- To repair small defects on edges and joint sides, to form and finish joints and covings

CHARACTERISTICS / ADVANTAGES

- One part system, requires only the addition of water
- Easily applied and worked
- Application by trowel or spray
- Adjustable consistency to suit application
- High mechanical strengths
- Excellent bonding to substrate
- Non toxic
- Non corrosive

PRODUCT INFORMATION

Packaging	25 kg bag
Appearance / Colour	Light grey mortar
Shelf Life	6 months from the date of production
Storage Conditions	Store properly in original, unopened and undamaged sealed packaging in dry conditions at temperatures between +10 °C and +25 °C. Keep away from direct sunlight, rain and water.
Density	~1.2 kg/l

TECHNICAL INFORMATION

Compressive Strength	30–35 N/mm ² (28 days / +25 °C)	(ASTM C109)
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SYSTEM INFORMATION

System Structure	Sika MonoTop® System comprises: <ul style="list-style-type: none">▪ Sika MonoTop®-610 MY bonding bridge and reinforcement protection▪ Sika MonoTop®-615 SD or Sika MonoTop® R or Sika MonoTop® R40 repair mortar▪ Sika MonoTop®-620 MY pore sealer / fairing coat
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APPLICATION INFORMATION

Mixing Ratio	4.5 L of clean water per 25 kg bag
Fresh mortar density	~2.0 kg/l
Consumption	~1.65 kg of powder per m ² per 1 mm thickness (depending on substrate condition)
Layer Thickness	1.5–5.0 mm (per coat)
Ambient Air Temperature	+5 °C min. / +35 °C max.
Substrate Temperature	+5 °C min. / +35 °C max.
Pot Life	60 minutes
Curing Treatment	To achieve the full potential of any cement based product, curing is essential. This can be carried out with the application of a curing compound such as Antisol®-E (1 time application only) or with other curing practices such as covering with polythene sheets or damp hessian for 3 days.

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY / PRE-TREATMENT

Substrate must be sound, clean and free from oil, grease, laitance and any loose particles. Special care must be taken to ensure that the substrate does not contain any coating, such as a curing membrane or release agent that will prevent the Sika MonoTop®-620 MY from adhering to the surface.

MIXING

Add the powder to the desired quantity of water. Mix with an electric drill and mixing paddle attachment at 500 rpm. Mixing at higher speeds may entrain air which will affect the finishing properties of the mortar.

APPLICATION

Sika MonoTop®-620 MY must be applied to a pre-dampened substrate. Apply by trowel or by air driven spray equipment.

Best results are obtained when the substrate and ambient temperatures are falling. After application, when the mortar has stiffened but not dried, various methods may be employed to obtain the required surface finish, for example plasterer's tools to obtain a flat smooth even surface, sponge finish, etc. The addition of water to the surface to obtain the desired finish is not recommended as this may cause colour variations and surface cracking.

CLEANING OF TOOLS

Clean all tools and application equipment with water immediately after use. Hardened or cured material can only be mechanically removed.

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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