

SAFETY DATA SHEET

SikaCeram®-855 (B)



Version
1.0

Revision Date:
11.10.2025

SDS Number:
100000057089

Date of last issue: -
Date of first issue: 11.10.2025

1. PRODUCT AND COMPANY IDENTIFICATION

Product identifier : SikaCeram®-855 (B)

Manufacturer or supplier's details

Company : Sika (Singapore) Pte Ltd.

28 Tuas South Ave 8
637648 Singapore

Telephone : +65 6861 0632

Emergency telephone number : +65 6861 0632

E-mail address : -

Telefax : +65 6862 3915

2. HAZARDS IDENTIFICATION

Classification of the substance or mixture

Skin corrosion/irritation : Category 1

Serious eye damage/eye irritation : Category 1

Skin sensitisation : Category 1

GHS Label elements, including precautionary statements

Hazard pictograms :



Signal word : Danger

Hazard statements : H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.

Precautionary statements : **Prevention:**
P260 Do not breathe dust.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

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Response:

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards which do not result in classification

None known.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
glass, oxide, chemicals	65997-17-3	>= 30 -< 50
benzyl alcohol	100-51-6	>= 10 -< 20
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	25068-38-6	>= 10 -< 20
3-aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2	>= 5 -< 10
4,4'-methylenebis(cyclohexylamine)	1761-71-3	>= 5 -< 10
Quartz (SiO ₂)	14808-60-7	>= 1 -< 10

4. FIRST AID MEASURES

Description of necessary first-aid measures

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.
Consult a physician after significant exposure.

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- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do NOT induce vomiting.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Take victim immediately to hospital.

Most important symptoms and effects, both acute and delayed

- Risks : Health injuries may be delayed.
corrosive effects
sensitising effects
May cause an allergic skin reaction.
Causes serious eye damage.
Causes severe burns.
Allergic reactions
Dermatitis
See Section 11 for more detailed information on health effects and symptoms.

Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

5. FIREFIGHTING MEASURES

Extinguishing media

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Special hazards arising from the substance or mixture

- Hazardous combustion products : No hazardous combustion products are known

Special protective actions for fire-fighters

- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

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Specific extinguishing methods : Standard procedure for chemical fires.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up

Methods for cleaning up : Pick up and arrange disposal without creating dust.
Keep in suitable, closed containers for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

Conditions for safe storage, including any incompatibilities

Conditions for safe storage : Store in original container.
Keep container tightly closed in a dry and well-ventilated place.
Observe label precautions.
Store in accordance with local regulations.

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8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
glass, oxide, chemicals	65997-17-3	TWA (fibres)	1 fibres per cubic centimeter	ACGIH
		TWA (fibres)	1 fibres per cubic centimeter	ACGIH
Quartz (SiO ₂)	14808-60-7	PEL (long term) (Respirable dust)	0.1 mg/m ³	SG OEL
		TWA (Respirable particulate matter)	0.025 mg/m ³	ACGIH
		TWA (Respirable particulate matter)	0.025 mg/m ³ (Silica)	ACGIH
		TWA (Respirable particulate matter)	0.025 mg/m ³	ACGIH
		TWA (Respirable particulate matter)	0.025 mg/m ³ (Silica)	ACGIH

Individual protection measures, such as personal protective equipment (PPE)

- Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Skin protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

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9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: paste
Colour	: various
Odour	: slight
Odour Threshold	: No data available
pH	: No data available
Melting point/ range / Freezing point	: No data available
Boiling point/boiling range	: No data available
Flash point	: No data available
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available
Vapour pressure	: No data available
Relative vapour density	: No data available
Density	: ca. 1.34 g/cm ³ (20 °C (68 °F))
Solubility(ies)	
Water solubility	: insoluble
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: ca. 121,500 mPa.s (20 °C (68 °F))
Viscosity, kinematic	: No data available
Explosive properties	: No data available

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Oxidizing properties : No data available

10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous reactions : No hazards to be specially mentioned.

Conditions to avoid : No data available

Incompatible materials : No data available

Hazardous decomposition products : No hazardous decomposition products are known.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Components:

benzyl alcohol:

Acute oral toxicity : LD50 Oral (Rat): 1,200 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 4.178 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700):

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 20,000 mg/kg

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Acute oral toxicity : LD50 Oral (Rat): 1,030 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 5 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 (Rabbit): > 2,000 - 5,000 mg/kg

4,4'-methylenebis(cyclohexylamine):

Acute oral toxicity : LD50 Oral (Rat): 380 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): 2,110 mg/kg

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Skin corrosion/irritation

Causes severe burns.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified due to lack of data.

Components:

4,4'-methylenebis(cyclohexylamine):

Test Type	: Buehler Test
Assessment	: The product is a skin sensitiser, sub-category 1B.
Result	: The product is a skin sensitiser, sub-category 1B.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

12. ECOLOGICAL INFORMATION

Toxicity

Components:

benzyl alcohol:

Toxicity to fish	: LC50 (Fish): > 100 mg/l Exposure time: 96 h
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Toxicity to daphnia and other aquatic invertebrates	: EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h
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reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700):

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Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 1.8 mg/l
aquatic invertebrates Exposure time: 48 h

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Toxicity to algae/aquatic : ErC50 (Desmodesmus subspicatus (green algae)): > 10 - 100
plants mg/l
Exposure time: 72 h

NOEC (Desmodesmus subspicatus (green algae)): 1.5 mg/l
Exposure time: 72 h

4,4'-methylenebis(cyclohexylamine):

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 6.84 mg/l
aquatic invertebrates (Chronic toxicity) Exposure time: 48 h

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Harmful to aquatic life with long lasting effects.

13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Send to a licensed waste management company.

The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.

Do not re-use empty containers.

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14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number : UN 1759
UN proper shipping name : CORROSIVE SOLID, N.O.S.
(3-aminomethyl-3,5,5-trimethylcyclohexylamine, 4,4'-methylenebis(cyclohexylamine))
Transport hazard class(es) : 8
Packing group : II
Labels : 8
Environmental hazards : yes

IATA-DGR

UN/ID No. : UN 1759
UN proper shipping name : Corrosive solid, n.o.s.
(3-aminomethyl-3,5,5-trimethylcyclohexylamine, 4,4'-methylenebis(cyclohexylamine))
Transport hazard class(es) : 8
Packing group : II
Labels : Corrosive
Packing instruction (cargo aircraft) : 863
Packing instruction (passenger aircraft) : 859
Environmentally hazardous : yes

IMDG-Code

UN number : UN 1759
UN proper shipping name : CORROSIVE SOLID, N.O.S.
(3-aminomethyl-3,5,5-trimethylcyclohexylamine, 4,4'-methylenebis(cyclohexylamine))
Transport hazard class(es) : 8
Packing group : II
Labels : 8
EmS Code : F-A, S-B
Marine pollutant : yes

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

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15. REGULATORY INFORMATION

Safety, health and environmental regulations specific for the product in question

Workplace Safety and Health Act and Workplace Safety and Health (General Provisions) Regulations: This product is subject to the requirements in the Act/Regulations.

Environmental Protection and Management Act and : Not applicable
Environmental Protection and Management (Hazardous Substances) Regulations

16. OTHER INFORMATION

Revision Date : 11.10.2025
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Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
SG OEL : Singapore. Workplace Safety and Health (General Provisions) Regulations - First Schedule Permissible Exposure Limits of Toxic Substances.

ACGIH / TWA : 8-hour, time-weighted average
SG OEL / PEL (long term) : Permissible Exposure Level (PEL) Long Term
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road

CAS : Chemical Abstracts Service
DNEL : Derived no-effect level
EC50 : Half maximal effective concentration
GHS : Globally Harmonized System
IATA : International Air Transport Association
IMDG : International Maritime Code for Dangerous Goods
LD50 : Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)

LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)

MARPOL : International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit
PBT : Persistent, bioaccumulative and toxic
PNEC : Predicted no effect concentration
REACH : Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC : Substances of Very High Concern
vPvB : Very persistent and very bioaccumulative

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SG / EN