

SYSTEM DATA SHEET

Sika® FloorJoint PS-30 XS

CARBON FIBRE PREFABRICATED FLOOR JOINT SYSTEM

DESCRIPTION

Sika® FloorJoint PS-30 XS is a carbon fibre reinforced polymer (CFRP) composite, prefabricated, floor joint system with high mechanical resistance for normal up to medium wear loading conditions. Its sinusoidal surface tooth profile allows for an improved load distribution and results in minimum vibrations under direct car and forklift traffic. Gap widths: 0 – 5 mm.

USES

Sika® FloorJoint PS-30 XS may only be used by experienced professionals.

- Floor joint system for new build and refurbished joints in concrete / concrete screeds in:
- Storage areas, assembly halls, maintenance workshops, hospitals, schools, warehouses, show rooms, pharmaceutical industry, production etc.

CHARACTERISTICS / ADVANTAGES

- Grindable profile for level integration into the floor surface
- Reduced vibrations under direct car and fork lift traffic
- Thermal expansion coefficient similar to resin based floors
- Easy to install / Easy to repair
- Short down time - Trafficable after 24 hours
- Waterproof system design possible
- High chemical resistance
- Non corroding
- High mechanical resistance

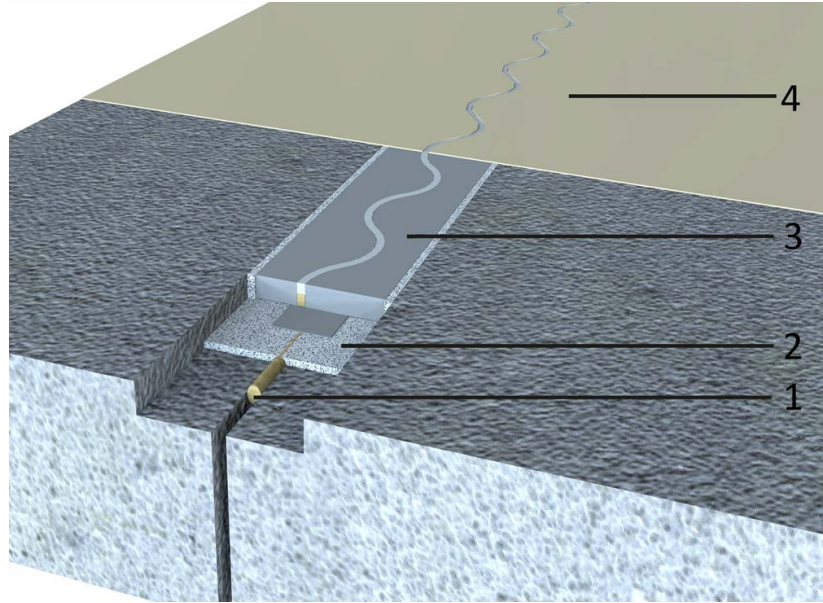
APPROVALS / STANDARDS

- Fire Testing DIN EN 13501-1, Sika® FloorJoint, Hoch, Test report No. PB-Hoch-140803-3
- Fire Testing DIN EN ISO 11925-2, Sika® FloorJoint, Hoch, Test report No. PB-Hoch-140801-3
- Fire Testing DIN EN ISO 9239-1, Sika® FloorJoint, Hoch, Test report No. PB-Hoch-140802-3

SYSTEM INFORMATION

System Structure

Sika® FloorJoint PS-30 XS



1. Backing rod	Sika® backing rod, 8 mm diameter
2. Adhesive	Sikadur®-30 or Sikadur®-31 CF Normal
3. Floor joint panel	Sika® FloorJoint XS
4. Floor coating	e.g. Sikafloor®-304 W/-264 N/-263 SL N

Composition

Floor joint panel: Carbon Fibre Reinforced Polymer

TECHNICAL INFORMATION

Reaction to Fire

Bfl s1 (composite material of Joint panel)

(EN 13301-1)

Chemical Resistance

Resistant to many chemicals. Contact Sika Technical Services for specific information.

Joint Design

Gap width ¹	Positive joint movement ²	Negative joint movement ³
1 mm	+3.0 mm	-1 mm
2 mm	+3.0 mm	-2 mm
3 mm	+3.0 mm	-2 mm
4 mm	+2.0 mm	-2 mm
5 mm	+1.0 mm	-2 mm

1. Width of the gap in the concrete below Sika® floor Joint panel during installation.

2. Positive joint movement is the amount the gap can open, compared to its original width during installation of Sika® floor Joint panel. Do not exceed the maximum positive joint movement capacity, otherwise the teeth of the Sika® floor Joint panel become unsupported and may be damaged.

3. Negative joint movement is the amount the gap can close, compared to its original width during installation of the Sika® floor Joint panel.

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APPLICATION INFORMATION

Consumption	Sika® FloorJoint PS-30 XS System:		
	Component	Product	Consumption
	Adhesive	Sikadur®-30 or Sikadur®-31 CF Normal	~1 – 3 kg/linear metre (depending of the depth of the cut-out)
	Floor joint panel	Sika® FloorJoint XS	1 piece per 1.2 linear metre
	Top coat	Sikafloor®-304 W Sikafloor-263 SL N/-264 N	1–2 × ~0.13 kg/m ² 1–2 × 0.25 – 0.30 kg/m ²

These figures are theoretical and do not allow for any additional material due to surface porosity, surface profile, variations in level or wastage etc.

Waiting Time / Overcoating	Before grinding and applying Sikafloor®-304 W/-263 SL N/-264 N on Sikadur®-30/Sikadur®-31 CF Normal + Sika® FloorJoint XS allow:		
	Substrate Temperature	Minimum	Maximum
	+10 °C	24 hours	14 days
	+20 °C	12 hours	10 days
	+30 °C	8 hours	7 days

Times are approximate and will be affected by changing ambient conditions particularly temperature and relative humidity.

Applied Product Ready for Use	Temperature	Foot Traffic	Light Traffic	Full cured
	+10 °C	72 hours	6 days	10 days
+20 °C	24 hours	4 days	7 days	
+30 °C	18 hours	2 days	5 days	

Times are approximate and will be affected by changing ambient conditions particularly temperature and relative humidity.

PRODUCT INFORMATION

Packaging	Refer to individual Product Data Sheet.
Shelf Life	Refer to individual Product Data Sheet.
Storage Conditions	Refer to individual Product Data Sheet.

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

FURTHER DOCUMENTS

- Sika® Method Statement: Sika® FloorJoint XS
- Sika® Method Statement: Mixing and Application of Flooring Systems
- Sika® Method Statement: Evaluation and Preparation of Surfaces for Flooring Systems

LIMITATIONS

- The Product must only be applied in accordance with its intended use.
- For outdoor use only if the traffic speed is limited to < 30 km/h (< 19 mph), and if the polymer panel is coated with an UV protection e.g. with Sikafloor®-359.

- Always store Sika® FloorJoint PS-30 XS panels in horizontal position.
- Never remove the masking tape affixed to the bottom side of the Sika® FloorJoint PS-30 XS panel. The masking tape is necessary to keep the two composite parts of the panel separate, allowing the movement of the joint after installation.
- No relative vertical displacement of the concrete slabs can occur along the length of either side of the joint. Where necessary, apply appropriate measures such as anchoring/bolting or ground consolidation by injection prior to installation of the Sika® floor Joint panel.
- Do not exceed the maximum positive joint movement capacity, otherwise the teeth of the panel become unsupported and may break.
- Settlement of the substrate or of the adhesive can result in cracks in Sika® FloorJoint PS-30 XS. These cracks do not constitute a defect, since they do not affect the viability and suitability for use.

- Do not exceed the maximum grinding depth of 2 mm. If after grinding the letters on the top surface of Sika® FloorJoint PS-30 XS are no longer visible, the maximum grinding depth of 2 mm has been exceeded and the mechanical resistance of the profile is reduced. Replace the panel if the maximum grinding depth has been exceeded.
- The joint movement of the building elements must be calculated by a structural engineer and made available to all parties involved.
- The sealant may break at a positive joint movement of ~10–15 mm, however this does not affect the technical performance of Sika® FloorJoint PS-30 XS. The purpose of the joint sealant is the reduction of dirt pick-up in the joint, not to provide water tightness. Install Sikadur® Combiflex® SG System below Sika® FloorJoint PS-30 XS if a waterproof joint design is required.
- Periodically inspect the joint sealing material and renew if necessary.
- Continuously monitor the abrasion of the diamond cutting disk used for preparing the cut-out. Regularly readjust the disk to ensure all cuts are prepared with a constant depth of 25 mm.
- Do not use a hammer for placing and adjusting the floor panel during installation.
- Always refer to the system local individual Product Data Sheets before using tools and mixing equipment. Local differences in product may result in performance variations.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

APPLICATION INSTRUCTIONS

APPLICATION

Refer to the Sika® Method Statement: Sika® FloorJoint XS

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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