

# SAFETY DATA SHEET

## SikaMelt®-675 IS



Version  
1.0

Revision Date:  
02.06.2022

SDS Number:  
000000603581

Date of last issue: -  
Date of first issue: 02.06.2022

### 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : SikaMelt®-675 IS

Product code : 000000603581

#### Manufacturer or supplier's details

Company : **Sika (Singapore) Pte Ltd.**

28 Tuas South Ave 8  
637648 Singapore

Telephone : +65 6861 0632

Telefax : +65 6862 3915

E-mail address : -

Emergency telephone number : +65 6861 0632

#### Recommended use of the chemical and restrictions on use

Product use : Sealant/adhesive

### 2. HAZARDS IDENTIFICATION

#### GHS Classification

Respiratory sensitisation : Category 1

Skin sensitisation : Category 1

Carcinogenicity : Category 2

#### GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H317 May cause an allergic skin reaction.  
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
H351 Suspected of causing cancer.

Precautionary statements : **Prevention:**  
P201 Obtain special instructions before use.  
P202 Do not handle until all safety precautions have been read and understood.  
P261 Avoid breathing mist or vapours.  
P272 Contaminated work clothing should not be allowed out of the workplace.

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P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
P284 Wear respiratory protection.

### Response:

P302 + P352 IF ON SKIN: Wash with plenty of water.  
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
P308 + P313 IF exposed or concerned: Get medical advice/ attention.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P362 + P364 Take off contaminated clothing and wash it before reuse.

### Storage:

P405 Store locked up.

### Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

### Other hazards which do not result in classification

None known.

## 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

### Components

Chemical name	CAS-No.	Concentration (% w/w)
4,4'-methylenediphenyl diisocyanate	101-68-8	>= 1 -< 10
n-butyl methacrylate	97-88-1	>= 0.1 -< 1
methyl methacrylate	80-62-6	>= 0.1 -< 1

## 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.

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If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
Obtain medical attention.

Most important symptoms and effects, both acute and delayed : sensitising effects  
Asthmatic appearance  
Allergic reactions  
See Section 11 for more detailed information on health effects and symptoms.  
May cause an allergic skin reaction.  
May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
Suspected of causing cancer.

Notes to physician : Treat symptomatically.

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### 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Hazardous combustion products : No hazardous combustion products are known

Specific extinguishing methods : Standard procedure for chemical fires.

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

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### 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Deny access to unprotected persons.

Environmental precautions : Do not flush into surface water or sanitary sewer system.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

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### 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Avoid formation of aerosol.  
Avoid exceeding the given occupational exposure limits (see

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section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.  
Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
Store in accordance with local regulations.

### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
4,4'-methylenediphenyl diisocyanate	101-68-8	PEL (long term)	0.005 ppm 0.051 mg/m <sup>3</sup>	SG OEL
		TWA	0.005 ppm	ACGIH
methyl methacrylate	80-62-6	PEL (long term)	100 ppm 410 mg/m <sup>3</sup>	SG OEL

#### Personal protective equipment

Respiratory protection : Even at normal processing temperatures it may occur that hot melts form vapours, which often have an unpleasant odour. If the recommended processing temperatures are exceeded over a fairly long period, additionally the formation of hazardous organic decomposition products is possible. It is recommended to remove such vapours e.g. by using an efficient exhauster.  
Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection : When handling hot material, wear heat-resistant protective gloves that are able to withstand the temperature of molten product.  
Chemical-resistant, impervious gloves complying with an

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- approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.  
When using do not eat or drink.  
When using do not smoke.  
Wash hands before breaks and at the end of workday.
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### 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : solid
- Colour : various
- Odour : odourless
- Odour Threshold : No data available
- pH : Not applicable substance/mixture is non-soluble (in water)
- Melting point/range / Freezing point : No data available
- Boiling point/boiling range : No data available
- Flash point : > 200 °C (392 °F)  
(Method: closed cup)
- Evaporation rate : No data available
- Flammability (solid, gas) : No data available
- Upper explosion limit / Upper flammability limit : No data available
- Lower explosion limit / Lower flammability limit : No data available
- Vapour pressure : 0.01 hPa
- Relative vapour density : No data available
- Density : ca. 1.2 g/cm<sup>3</sup> (20 °C (68 °F))
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Solubility(ies)  
Water solubility : insoluble

Solubility in other solvents : No data available

Partition coefficient: n-  
octanol/water : No data available

Auto-ignition temperature : No data available

Decomposition temperature : No data available

Viscosity  
Viscosity, dynamic : Not applicable

Viscosity, kinematic : Not applicable

Explosive properties : No data available

Oxidizing properties : No data available

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### 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous reac-  
tions : No hazards to be specially mentioned.

Conditions to avoid : No data available

Incompatible materials : No data available

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### 11. TOXICOLOGICAL INFORMATION

#### Acute toxicity

Not classified based on available information.

#### Components:

##### **4,4'-methylenediphenyl diisocyanate:**

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg  
Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50: 1.5 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: Expert judgement

##### **methyl methacrylate:**

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

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Acute inhalation toxicity : LC50 (Rat): 29.8 mg/l  
Exposure time: 4 h  
Test atmosphere: vapour

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

### **Skin corrosion/irritation**

Not classified based on available information.

### **Serious eye damage/eye irritation**

Not classified based on available information.

### **Respiratory or skin sensitisation**

#### **Skin sensitisation**

May cause an allergic skin reaction.

#### **Respiratory sensitisation**

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

#### **Germ cell mutagenicity**

Not classified based on available information.

#### **Carcinogenicity**

Suspected of causing cancer.

#### **Reproductive toxicity**

Not classified based on available information.

#### **STOT - single exposure**

Not classified based on available information.

#### **STOT - repeated exposure**

Not classified based on available information.

#### **Aspiration toxicity**

Not classified based on available information.

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## 12. ECOLOGICAL INFORMATION

### **Ecotoxicity**

#### **Components:**

##### **methyl methacrylate:**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 79 mg/l  
Exposure time: 96 h  
Method: OECD Test Guideline 203

NOEC (Danio rerio (zebra fish)): 9.4 mg/l

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 69 mg/l  
aquatic invertebrates : Exposure time: 48 h  
Method: OECD Test Guideline 202

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NOEC: 37 mg/l  
Exposure time: 21 d  
Method: OECD Test Guideline 202

### **Persistence and degradability**

No data available

### **Bioaccumulative potential**

No data available

### **Mobility in soil**

No data available

### **Other adverse effects**

#### **Product:**

Additional ecological information : There is no data available for this product.

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## 13. DISPOSAL CONSIDERATIONS

### **Disposal methods**

Waste from residues : Do not contaminate ponds, waterways or ditches with chemical or used container.  
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.

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## 14. TRANSPORT INFORMATION

### **International Regulations**

#### **UNRTDG**

Not regulated as a dangerous good

#### **IATA-DGR**

Not regulated as a dangerous good

#### **IMDG-Code**

Not regulated as a dangerous good

#### **Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

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## 15. REGULATORY INFORMATION

**Safety, health and environmental regulations/legislation specific for the substance or mixture**



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**Workplace Safety and Health Act and Workplace Safety and Health (General Provisions) Regulations: This product is subjected to the SDS, labelling, PEL and other requirements in the Act/Regulations.**

Environmental Protection and Management Act and : Isocyanates  
Environmental Protection and Management (Hazardous Substances) Regulations

### 16. OTHER INFORMATION

Date format : dd.mm.yyyy

#### Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)  
SG OEL : Singapore. Workplace Safety and Health (General Provisions) Regulations - First Schedule Permissible Exposure Limits of Toxic Substances.  
ACGIH / TWA : 8-hour, time-weighted average  
SG OEL / PEL (long term) : Permissible Exposure Level (PEL) Long Term  
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road  
CAS : Chemical Abstracts Service  
DNEL : Derived no-effect level  
EC50 : Half maximal effective concentration  
GHS : Globally Harmonized System  
IATA : International Air Transport Association  
IMDG : International Maritime Code for Dangerous Goods  
LD50 : Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)  
LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)  
MARPOL : International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978  
OEL : Occupational Exposure Limit  
PBT : Persistent, bioaccumulative and toxic  
PNEC : Predicted no effect concentration  
REACH : Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency  
SVHC : Substances of Very High Concern  
vPvB : Very persistent and very bioaccumulative

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.  
SG / EN