

# SAFETY DATA SHEET

## Sikalastic® U-Coating (B)



Version  
2.0

Revision Date:  
09.12.2022

SDS Number:  
100000009949

Date of last issue: 01.09.2020  
Date of first issue: 01.09.2020

### 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Sikalastic® U-Coating (B)

#### Manufacturer or supplier's details

Company : **Sika (Singapore) Pte Ltd.**

28 Tuas South Ave 8  
637648 Singapore

Telephone : +65 6861 0632

Emergency telephone number : +65 6861 0632

E-mail address : -

Telefax : +65 6862 3915

#### Recommended use of the chemical and restrictions on use

Product use : Polyurethane coating, For professional users only.

### 2. HAZARDS IDENTIFICATION

#### GHS Classification

Flammable liquids : Category 3

Acute toxicity (Inhalation) : Category 4

Skin sensitisation : Category 1

Specific target organ toxicity - single exposure : Category 3 (Respiratory system, Central nervous system)

Aspiration hazard : Category 1

#### GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H226 Flammable liquid and vapour.  
H304 May be fatal if swallowed and enters airways.  
H317 May cause an allergic skin reaction.  
H332 Harmful if inhaled.  
H335 May cause respiratory irritation.

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H336 May cause drowsiness or dizziness.

Precautionary statements :

**Prevention:**  
P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.  
P233 Keep container tightly closed.  
P240 Ground/bond container and receiving equipment.  
P241 Use explosion-proof electrical/ ventilating/ lighting equipment.  
P242 Use only non-sparking tools.  
P243 Take precautionary measures against static discharge.  
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.  
P271 Use only outdoors or in a well-ventilated area.  
P272 Contaminated work clothing should not be allowed out of the workplace.  
P280 Wear protective gloves/ eye protection/ face protection.

**Response:**  
P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.  
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.  
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.  
P331 Do NOT induce vomiting.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P362 + P364 Take off contaminated clothing and wash it before reuse.  
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

**Storage:**  
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.  
P403 + P235 Store in a well-ventilated place. Keep cool.  
P405 Store locked up.

**Disposal:**  
P501 Dispose of contents/ container to an approved waste disposal plant.

### Other hazards which do not result in classification

None known.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

#### Components

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Chemical name	CAS-No.	Concentration (% w/w)
Hexamethylene diisocyanate, oligomers	28182-81-2	>= 30 -< 50
n-butyl acetate	123-86-4	>= 20 -< 30
2-methoxy-1-methylethyl acetate	108-65-6	>= 10 -< 20
Hydrocarbons, C9, aromatics	64742-95-6	>= 2.5 -< 10
xylene	1330-20-7	>= 1 -< 10
ethylbenzene	100-41-4	>= 1 -< 10
4-isocyanatosulphonyltoluene	4083-64-1	>= 0.1 -< 1

### 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do NOT induce vomiting.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
Take victim immediately to hospital.
- Most important symptoms and effects, both acute and delayed : Risk of serious damage to the lungs (by aspiration).  
irritant effects  
sensitising effects  
Aspiration may cause pulmonary oedema and pneumonitis.  
Cough  
Respiratory disorder  
Allergic reactions  
Headache  
Loss of balance  
Vertigo  
See Section 11 for more detailed information on health effects and symptoms.  
May be fatal if swallowed and enters airways.  
May cause an allergic skin reaction.  
Harmful if inhaled.  
May cause respiratory irritation.  
May cause drowsiness or dizziness.
- Notes to physician : Treat symptomatically.

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### 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Alcohol-resistant foam  
Carbon dioxide (CO<sub>2</sub>)  
Dry chemical
- Unsuitable extinguishing media : Water
- Hazardous combustion products : No hazardous combustion products are known
- Specific extinguishing methods : Use water spray to cool unopened containers.
- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
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### 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Remove all sources of ignition.  
Deny access to unprotected persons.
- Environmental precautions : Prevent product from entering drains.  
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).
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### 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Use explosion-proof equipment.  
Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.  
Take precautionary measures against electrostatic discharges.
- Advice on safe handling : Do not breathe vapours or spray mist.  
Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being
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used.  
Smoking, eating and drinking should be prohibited in the application area.  
Take precautionary measures against static discharge.  
Provide sufficient air exchange and/or exhaust in work rooms.  
Open drum carefully as content may be under pressure.  
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).  
Follow standard hygiene measures when handling chemical products

Conditions for safe storage : Store in original container.  
Keep in a well-ventilated place.  
Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
Observe label precautions.  
Store in accordance with local regulations.

### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
n-butyl acetate	123-86-4	PEL (long term)	150 ppm 713 mg/m <sup>3</sup>	SG OEL
		PEL (short term)	200 ppm 950 mg/m <sup>3</sup>	SG OEL
		TWA	50 ppm	ACGIH
		STEL	150 ppm	ACGIH
xylene	1330-20-7	PEL (long term)	100 ppm 434 mg/m <sup>3</sup>	SG OEL
		PEL (short term)	150 ppm 651 mg/m <sup>3</sup>	SG OEL
		TWA	20 ppm	ACGIH
ethylbenzene	100-41-4	PEL (long term)	100 ppm 434 mg/m <sup>3</sup>	SG OEL
		PEL (short term)	125 ppm 543 mg/m <sup>3</sup>	SG OEL
		TWA	20 ppm	ACGIH

#### Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
xylene	1330-20-7	methylhippuric acid	Urine		1.5 g/g creatinine	SG BTLV
		Methylhippuric acids	Urine	End of shift (As soon as possible)	1.5 g/g creatinine	ACGIH BEI

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				after exposure ceases)		
ethylbenzene	100-41-4	Sum of mandelic acid and phenyl glyoxylic acid	Urine	End of shift (As soon as possible after exposure ceases)	0.15 g/g creatinine	ACGIH BEI

### Personal protective equipment

- Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.  
When using do not eat or drink.  
When using do not smoke.  
Wash hands before breaks and at the end of workday.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : liquid
- Colour : transparent
- Odour : solvent-like
- Odour Threshold : No data available
- pH : Not applicable
- Melting point/range / Freezing : No data available

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point	
Boiling point/boiling range	: No data available
Flash point	: ca. 27 °C (81 °F) (Method: closed cup)
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Upper explosion limit / Upper flammability limit	: 7 %(V)
Lower explosion limit / Lower flammability limit	: 0.8 %(V)
Vapour pressure	: 12.4989 hPa
Relative vapour density	: No data available
Density	: ca. 1 g/cm <sup>3</sup> (25 °C (77 °F))
Solubility(ies)	
Water solubility	: No data available
Solubility in other solvents	: Not applicable
Partition coefficient: n-octanol/water	: No data available
Auto-ignition temperature	: 333 °C
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: ca. 20 mPa.s (25 °C (77 °F))
Viscosity, kinematic	: > 7 mm <sup>2</sup> /s ( 40 °C (104 °F))
Explosive properties	: No data available
Oxidizing properties	: No data available

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### 10. STABILITY AND REACTIVITY

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: Stable under recommended storage conditions. Vapours may form explosive mixture with air.
Conditions to avoid	: Heat, flames and sparks.

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Incompatible materials : No data available

### 11. TOXICOLOGICAL INFORMATION

#### Acute toxicity

Harmful if inhaled.

#### Components:

##### **Hexamethylene diisocyanate, oligomers:**

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute inhalation toxicity : LC50: 1.5 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: Expert judgement

##### **n-butyl acetate:**

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): 23.4 mg/l  
Exposure time: 4 h  
Test atmosphere: vapour

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

##### **2-methoxy-1-methylethyl acetate:**

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

##### **Hydrocarbons, C9, aromatics:**

Acute oral toxicity : LD50 Oral (Rat): > 2,000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 2,000 mg/kg

##### **xylene:**

Acute oral toxicity : LD50 Oral (Rat): 3,523 mg/kg

##### **ethylbenzene:**

Acute oral toxicity : LD50 Oral (Rat): 3,500 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): 5,510 mg/kg

#### **Skin corrosion/irritation**

Not classified based on available information.

#### **Serious eye damage/eye irritation**

Not classified based on available information.



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### Respiratory or skin sensitisation

#### Skin sensitisation

May cause an allergic skin reaction.

#### Respiratory sensitisation

Not classified based on available information.

#### Germ cell mutagenicity

Not classified based on available information.

#### Carcinogenicity

Not classified based on available information.

#### Reproductive toxicity

Not classified based on available information.

#### STOT - single exposure

May cause respiratory irritation.

May cause drowsiness or dizziness.

#### STOT - repeated exposure

Not classified based on available information.

#### Aspiration toxicity

May be fatal if swallowed and enters airways.

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## 12. ECOLOGICAL INFORMATION

### Ecotoxicity

#### Components:

##### Hexamethylene diisocyanate, oligomers:

Toxicity to fish : LC50 (Danio rerio (zebra fish)): > 100 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 100 mg/l  
aquatic invertebrates Exposure time: 48 h

##### n-butyl acetate:

Toxicity to algae/aquatic : EC50 (Desmodesmus subspicatus (green algae)): 647.7 mg/l  
plants Exposure time: 72 h

##### Hydrocarbons, C9, aromatics:

Toxicity to algae/aquatic : (Pseudokirchneriella subcapitata (green algae)): 2.6 - 2.9  
plants mg/l  
Exposure time: 72 h

##### xylene:

Toxicity to fish (Chronic tox- : NOEC (Oncorhynchus mykiss (rainbow trout)): > 1.3 mg/l  
icity) Exposure time: 56 d

Toxicity to daphnia and other : NOEC (Daphnia (water flea)): 1.17 mg/l  
aquatic invertebrates (Chron- Exposure time: 7 d

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ic toxicity)

### **Persistence and degradability**

No data available

### **Bioaccumulative potential**

No data available

### **Mobility in soil**

No data available

### **Other adverse effects**

#### **Product:**

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Harmful to aquatic life with long lasting effects.

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## 13. DISPOSAL CONSIDERATIONS

### **Disposal methods**

Waste from residues : The product should not be allowed to enter drains, water courses or the soil.  
Do not contaminate ponds, waterways or ditches with chemical or used container.  
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.  
Do not burn, or use a cutting torch on, the empty drum.

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## 14. TRANSPORT INFORMATION

### **International Regulations**

#### **UNRTDG**

UN number or ID number : UN 1263  
Proper shipping name : PAINT  
Class : 3  
Packing group : III  
Labels : 3

#### **IATA-DGR**

UN/ID No. : UN 1263  
Proper shipping name : Paint  
Class : 3  
Packing group : III  
Labels : Flammable Liquids  
Packing instruction (cargo aircraft) : 366  
Packing instruction (passen- : 355

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### IMDG-Code

UN number or ID number : UN 1263  
Proper shipping name : PAINT  
Class : 3  
Packing group : III  
Labels : 3  
EmS Code : F-E, S-E  
Marine pollutant : no

### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

### Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

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## 15. REGULATORY INFORMATION

### Safety, health and environmental regulations/legislation specific for the substance or mixture

**Workplace Safety and Health Act and Workplace Safety and Health (General Provisions) Regulations: This product is subjected to the SDS, labelling, PEL and other requirements in the Act/Regulations.**

Environmental Protection and Management Act and : Isocyanates  
Environmental Protection and Management (Hazardous Substances) Regulations

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## 16. OTHER INFORMATION

Revision Date : 09.12.2022  
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### Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)  
ACGIH BEI : ACGIH - Biological Exposure Indices (BEI)  
SG BTLV : Singapore. Biological Threshold Limit Values  
SG OEL : Singapore. Workplace Safety and Health (General Provisions) Regulations - First Schedule Permissible Exposure Limits of Toxic Substances.  
ACGIH / TWA : 8-hour, time-weighted average  
ACGIH / STEL : Short-term exposure limit  
SG OEL / PEL (long term) : Permissible Exposure Level (PEL) Long Term  
SG OEL / PEL (short term) : Permissible Exposure Level (PEL) Short Term  
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road  
CAS : Chemical Abstracts Service  
DNEL : Derived no-effect level  
EC50 : Half maximal effective concentration

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GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.  
SG / EN