

PRODUCT DATA SHEET

Sarnacol® T-660

Adhesive for Sarnafil® TG 66, Sarnafil® TS 77 roof waterproofing membranes and Sarnafil® sub-roof membranes

DESCRIPTION

Butyl rubber based one-pack contact adhesive

USES

Sarnacol® T-660 is a contact adhesive to bond Sarnafil® TG 66-type, Sarnafil® TS 77-type and Sarnafil® TU-type membranes in perimeter and flashing areas.

Bonding Substrates

- Concrete, lightweight concrete, brick, plaster
- Oriented strands fibre (OSB) boards, plywood panels
- Fibre cement boards
- Aged bitumen
- Mineral fibre boards with sufficient compressive strengths and appropriate surface for bonding
- PUR/PIR insulation boards with lamination (glass or mineral fibre fleece and coated aluminium)
- Polyester (thermal activation required), hard PVC
- Galvanized steel, aluminium, nickel chromium steel

CHARACTERISTICS / ADVANTAGES

- Adheres to solid, rough and clean surfaces
- Application by brush or roller
- Good adhesion to different substrates

APPROVALS / STANDARDS

Quality management system EN ISO 9001/14001

PRODUCT INFORMATION

Chemical Base	Butyl rubber-based solvent-containing one-pack contact adhesive	
Packaging	One way container	18 kg, 5 kg
	Packing unit	Euro pallet or single container
Appearance / Colour	Yellow	
Shelf Life	15 months from date of production. Expiry date on container.	
Storage Conditions	The product must be stored in original, unopened and undamaged sealed packaging in dry conditions at temperatures between +5 °C and +30 °C. Always refer to packaging.	
Density	~0.79 kg/l (+20 °C)	
Volatile organic compound (VOC) content	VOC-CH:	67.7 %
	VOC-EU:	67.7 %
Consistency	Liquid	

SYSTEM INFORMATION

Compatibility	Shall not be used on substrates: <ul style="list-style-type: none">▪ EPS / XPS insulation boards▪ Copper plate
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APPLICATION INFORMATION

Consumption	~300 g/m ² - 500 g/m ² on closed substrates and up to 1000 g/m ² on very absorbent substrates. Consumption depends on the roughness and absorbency of the substrate. These figures are theoretical and do not allow for any additional material due to surface porosity, surface profile, variations in level or wastage etc.
Ambient Air Temperature	Temperature limits for the installation of the adhesive: At least +5 °C
Substrate Temperature	Temperature limits for the installation of the adhesive: At least +5 °C
Setting Time	Full adhesion is generally achieved immediately after bonding. Final strength is achieved after ~1 week. All these times can be affected by ambient conditions (temperature and humidity).

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY

The substrate must offer sufficient strength and adhesion to resist the forces generated by wind suction.

SUBSTRATE PREPARATION

The substrate must be resistant to solvent, firm, clean, dry, free of stripping agents and free of oil and grease. Sheet metal must be cleaned with Solvent T 660 before adhesive is applied.

APPLICATION

Application Guideline

Based on the valid installation instructions of the relevant roof waterproofing membrane.

General Information

Sarnacol® T-660 must be stirred well and carefully before use.

Sarnacol® T-660 can be diluted with Solvent T 660 to adjust fluidity. Use Solvent T 660 to remove adhesive residues on the roof membrane.

General principles for bonding (contact bonding)

The adhesive is spread evenly to the substrate, preferably using a roller. Do not apply the adhesive to an area greater than can be covered in one day. Allow the adhesive to dry completely. The minimum evaporation time is 2 hours, the maximum 10 hours.

Apply two coats of adhesive on absorbent substrates (the first coat must have dried out completely before the second is applied). Apply the adhesive evenly on the underside of the roof membrane, preferably using a roller (welding seam overlap area must be free of adhesive). Once the adhesive has been allowed to evaporate sufficiently (finger test after approx. 30 minutes), position the roof membrane, straighten it, bond it and press it down well with a roller.

The time to be allowed for evaporation depends on the temperature, air humidity, condition of the substrate and quantity of adhesive.

Heat activation

After bonding, the adhesion is generally improved by warming up the roof membrane. Therefore the roof membrane is heated externally by means of a heat source (Sarnafil® heat gun) and pressed down immediately using a roller. Avoid any glossing on the roof membrane, particularly in the area of the welding seam overlap.

CLEANING OF TOOLS

Tools and equipment must be cleaned with Solvent T 660 immediately after use.

LIMITATIONS

- Observe temperature limitations in the appropriate Product Data Sheets.

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

Sika (Singapore) Pte Ltd.

28 Tuas South Ave 8

Singapore 637648

Phone: +65 6861 0632

Fax: +65 6862 3915

Email: sales@sg.sika.com

www.sika.com.sg



Product Data Sheet

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