

# SAFETY DATA SHEET

## Sikaflex®-255Extra



Version  
2.1

Revision Date:  
12.12.2022

SDS Number:  
100000011923

Date of last issue: 02.01.2019  
Date of first issue: 16.11.2018

### 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Sikaflex®-255Extra

#### Manufacturer or supplier's details

Company : Sika (Singapore) Pte Ltd.

28 Tuas South Ave 8  
637648 Singapore

Telephone : +65 6861 0632

Emergency telephone number : +65 6861 0632

E-mail address : -

Telefax : +65 6862 3915

### 2. HAZARDS IDENTIFICATION

#### GHS Classification

Not a hazardous substance or mixture.

#### GHS label elements

Not a hazardous substance or mixture.

#### Other hazards which do not result in classification

None known.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

#### Components

Chemical name	CAS-No.	Concentration (% w/w)
4,4'-methylenediphenyl diisocyanate	101-68-8	>= 0.1 -< 1
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	4098-71-9	>= 0.1 -< 0.25
3-trimethoxysilylpropane-1-thiol	4420-74-0	>= 0.1 -< 0.25

### 4. FIRST AID MEASURES

General advice : No hazards which require special first aid measures.

If inhaled : Move to fresh air.

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- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.
- In case of eye contact : Flush eyes with water as a precaution.  
Remove contact lenses.  
Keep eye wide open while rinsing.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.
- Most important symptoms and effects, both acute and delayed : No known significant effects or hazards.  
See Section 11 for more detailed information on health effects and symptoms.
- Notes to physician : Treat symptomatically.
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### 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Hazardous combustion products : No hazardous combustion products are known
- Specific extinguishing methods : Standard procedure for chemical fires.
- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
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### 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : For personal protection see section 8.
- Environmental precautions : No special environmental precautions required.
- Methods and materials for containment and cleaning up : Wipe up with absorbent material (e.g. cloth, fleece).  
Keep in suitable, closed containers for disposal.
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### 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : For personal protection see section 8.  
No special handling advice required.  
Follow standard hygiene measures when handling chemical
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products

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.  
Store in accordance with local regulations.

Materials to avoid : No special restrictions on storage with other products.

### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
4,4'-methylenediphenyl diisocyanate	101-68-8	PEL (long term)	0.005 ppm 0.051 mg/m <sup>3</sup>	SG OEL
		TWA	0.005 ppm	ACGIH
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	4098-71-9	PEL (long term)	0.005 ppm 0.045 mg/m <sup>3</sup>	SG OEL

#### Personal protective equipment

- Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures : When using do not eat or drink.  
When using do not smoke.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : paste

Colour : black

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Odour	:	characteristic
Odour Threshold	:	No data available
pH	:	Not applicable
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	ca. 101 °C (214 °F) (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapour pressure	:	0.01 hPa
Relative vapour density	:	No data available
Density	:	ca. 1.12 g/cm <sup>3</sup> (23 °C (73 °F))
Solubility(ies)		
Water solubility	:	No data available
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm <sup>2</sup> /s ( 40 °C (104 °F))
Explosive properties	:	No data available
Oxidizing properties	:	No data available

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### 10. STABILITY AND REACTIVITY

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Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous reactions : No hazards to be specially mentioned.

Conditions to avoid : No data available

Incompatible materials : No data available

### 11. TOXICOLOGICAL INFORMATION

#### Acute toxicity

Not classified based on available information.

#### Components:

##### **4,4'-methylenediphenyl diisocyanate:**

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg  
Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50: 1.5 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: Expert judgement

##### **3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate:**

Acute oral toxicity : LD50 Oral (Rat): 4,814 mg/kg

Acute inhalation toxicity : LC50 (Rat): 0.031 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal (Rat): > 7,000 mg/kg

##### **3-trimethoxysilylpropane-1-thiol:**

Acute oral toxicity : LD50 Oral (Rat): 1,701 mg/kg

Acute dermal toxicity : LD50 Dermal (Rat): 2,583 mg/kg

#### **Skin corrosion/irritation**

Not classified based on available information.

#### **Serious eye damage/eye irritation**

Not classified based on available information.

#### **Respiratory or skin sensitisation**

#### **Skin sensitisation**

Not classified based on available information.

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### Respiratory sensitisation

Not classified based on available information.

### Germ cell mutagenicity

Not classified based on available information.

### Carcinogenicity

Not classified based on available information.

### Reproductive toxicity

Not classified based on available information.

### STOT - single exposure

Not classified based on available information.

### STOT - repeated exposure

Not classified based on available information.

### Aspiration toxicity

Not classified based on available information.

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## 12. ECOLOGICAL INFORMATION

### Ecotoxicity

#### Components:

#### **3-trimethoxysilylpropane-1-thiol:**

Toxicity to fish : LC50 (Lepomis macrochirus (Bluegill sunfish)): 12.3 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia (water flea)): 6.7 mg/l  
Exposure time: 48 h

### Persistence and degradability

No data available

### Bioaccumulative potential

No data available

### Mobility in soil

No data available

### Other adverse effects

#### Product:

Additional ecological information : There is no data available for this product.

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## 13. DISPOSAL CONSIDERATIONS

### Disposal methods

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

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### 14. TRANSPORT INFORMATION

#### International Regulations

##### UNRTDG

UN number or ID number : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable

##### IATA-DGR

UN/ID No. : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable  
Packing instruction (cargo aircraft) : Not applicable  
Packing instruction (passenger aircraft) : Not applicable

##### IMDG-Code

UN number or ID number : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable  
EmS Code : Not applicable  
Marine pollutant : Not applicable

#### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

#### Special precautions for user

Not applicable

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### 15. REGULATORY INFORMATION

#### Safety, health and environmental regulations/legislation specific for the substance or mixture

**Workplace Safety and Health Act and Workplace Safety and Health (General Provisions) Regulations:** This product is subjected to the SDS, labelling, PEL and other requirements in the Act/Regulations.

Environmental Protection and Management Act and : Isocyanates  
Environmental Protection and Management (Hazardous Substances) Regulations

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### 16. OTHER INFORMATION

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#### Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)  
SG OEL : Singapore. Workplace Safety and Health (General Provisions) Regulations - First Schedule Permissible Exposure Limits of Toxic Substances.  
ACGIH / TWA : 8-hour, time-weighted average  
SG OEL / PEL (long term) : Permissible Exposure Level (PEL) Long Term  
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road  
CAS : Chemical Abstracts Service  
DNEL : Derived no-effect level  
EC50 : Half maximal effective concentration  
GHS : Globally Harmonized System  
IATA : International Air Transport Association  
IMDG : International Maritime Code for Dangerous Goods  
LD50 : Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)  
LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)  
MARPOL : International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978  
OEL : Occupational Exposure Limit  
PBT : Persistent, bioaccumulative and toxic  
PNEC : Predicted no effect concentration  
REACH : Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency  
SVHC : Substances of Very High Concern  
vPvB : Very persistent and very bioaccumulative

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.  
SG / EN